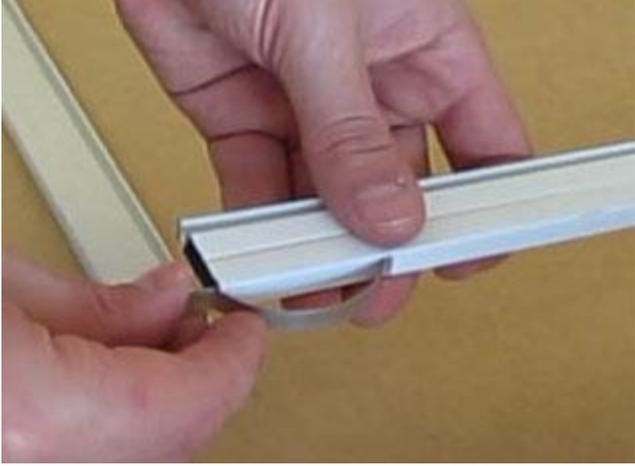


Solar Screen Assembly Instructions

For detailed video instructions, including your particular mounting method, please visit SolarScreenOutlet.com/howto.

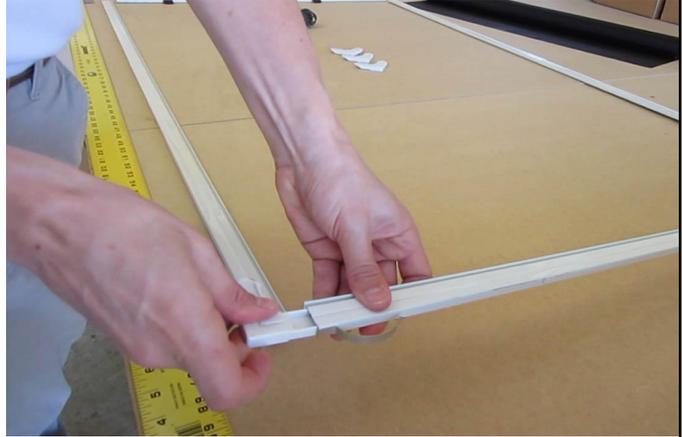
STEP 1 (for leaf spring mounting only)

If you are using leaf springs, insert them on one of the frame pieces (typically the top side) by sliding a spring into each end of the frame piece.



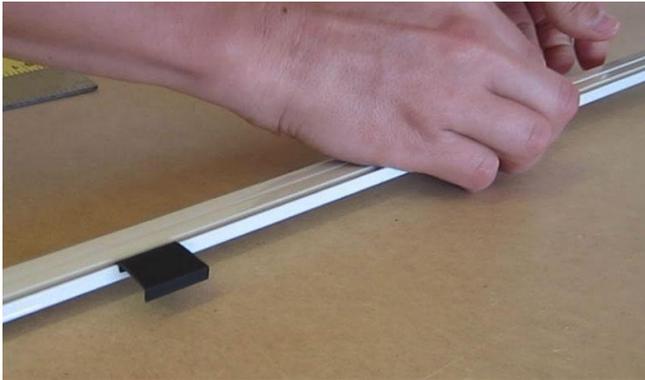
STEP 2

Assemble the frame using the corners provided. Be sure the spline channel is on the inside edge of all 4 frame pieces and that it matches up with the spline channel on the corner pieces.



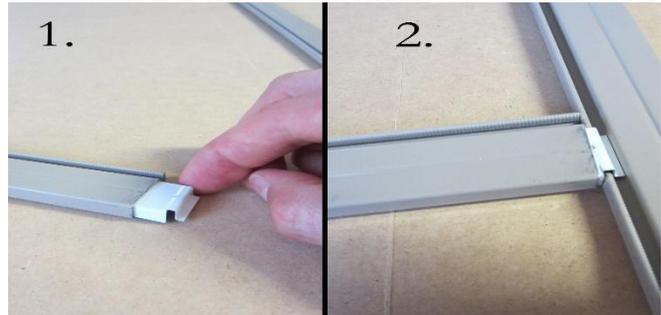
STEP 3 (for leaf spring mounting only)

Insert 2 pull tabs into the spline channel on the side of the frame opposite the leaf springs.



STEP 4 (optional crossbar assembly)

Add center bar clips by sliding one clip into each side of the center bar and clipping the center bar into the desired position.



STEP 5

With the frame assembled, check to make sure it fits in the window before proceeding. If any adjustments to the width or height are needed, disassemble the frame and trim the frame down to size using a miter saw or hacksaw.



STEP 6

Find a large flat surface and lay the frame down, spline channel side up. Tape down the edges of the frame to keep it in place.



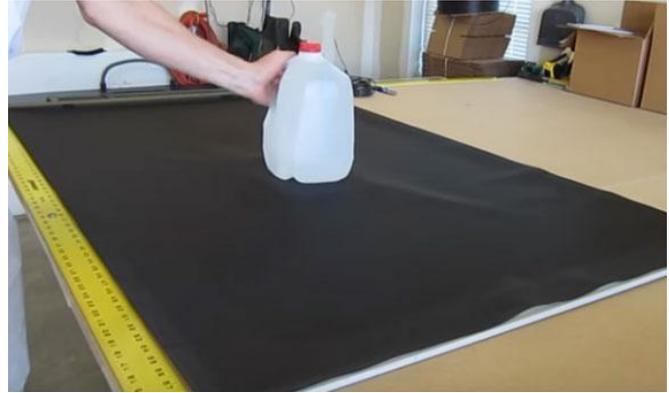
STEP 7

Place a book about the same thickness as the frame in the center of the frame. Lay the solar screen on top of the frame and book. It does not matter which side of the screen is up. Be sure the screen overlaps the spline channel by at least ½" on all four sides.



STEP 8

Smooth out the screen to remove wrinkles and waves and place a heavy object (such as a jug of water) in the center of the screen. This will help keep the screen tight as you roll it into the spline channel.



STEP 9

Roll the screen into the spline channel (without the spline) using the non-grooved side of the roller tool. **Start from the center** of one side and finish that side, then move to the opposite side. Repeat this for all four sides. *Do not roll screen or spline into the center bar support.*



STEP 10

Starting in one corner, roll the spline into the spline channel. Push spline into corners with flathead screwdriver; be sure all the spline is securely seated into the spline channel. If you are having trouble with this step, see **HELPFUL TIPS** below.



STEP 11

Trim excess spline using a utility knife.



STEP 12

Be sure there are no waves or folds in the screen. If there are, remove spline and screen and start over. Trim excess screen using a utility knife by cutting just above the spline at a 45 degree angle.



HELPFUL TIPS: (1) It's easier to work with fabric if it's warmed up a bit and therefore more pliable. You can leave it out in the warm sun for a few hours or use a hot hair dryer to warm up the fabric. It will be easier to roll in. (2) Use the non-grooved side of the roller tool exclusively if you're having trouble getting the spline to roll in with the grooved roller wheel. (3) Skip STEP 9 if the screen does not stay in the spline channel without the spline, but start rolling the spline in **from the center of one side out to each corner**.